## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## LISTING OF CLAIMS:

- 1. (Currently amended) In a method of producing cement clinker and electricity, comprising feeding cement raw mix and hydrocarbon in a circulating fluidized bed (4), calcining the cement raw mix in the circulating fluidized bed and producing steam therein, discharging hot bed material in a rotary kiln (16), clinkering the calcined material in the rotary kiln and subsequently cooling the clinker, further comprising the gas and the solids out of the fluidized bed entering a cyclone (8), the solids being separated therein being returned to the bed, whereby part of those solids being first cooled down in a solids heat exchanger (9) producing steam, whereas the gas and the fly ash escaping the cyclone being passed through at least one heat exchanger (28, 33) and through a filter (37), further comprising the produced steam being fed to a steam turbine island (42) comprising a steam turbine being drivingly connected to a generator, the improvement comprising
  - feeding part of the cement raw mix in pulverized form,
- designing the cyclone system so as the lime-rich fly ash obtained from calcination of limestone from the pulverized part of the cement raw mix escapes escaping the cyclone system,
- feeding the predominant part of the remaining part of the cement raw mix in crushed form for forming bed and circulating material,
- and grinding the hot bed material as well as additives before blending them with lime being separated in the filter, separated in the filter, obtained from calcination of limestone in the cement raw mix.

## BEST AVAILABLE COPY

Attorney's Docket No. 033275-349 Application No. 10/070,931 Page 3

- 2. (Original) A process according to claim 1, wherein the discharged hot bed material is cooled before grinding.
- 3. (Currently amended) A process according to claim 1, wherein the calcined pulverized lime escaped from the cyclone (8) and separated in the filter (37) is supplied to the clinkering process.
- 4. (Currently amended) A process according to claim 1, wherein carbon contained in the fly ash escaped from the cyclone (8) and separated in the filter (37) and the carbon added via discharged hot bed material (11) is supplied to the clinkering process as a fuel.
- 5. (Currently amended) A process according to claim 4, wherein the total amount of combustible material needed for the clinkering process is controlled in function of the carbon added via the filter (37) and the carbon added via the discharged hot bed material (11).
- 6. (Currently amended) A process according to claim 4, wherein the amount of combustion air needed for the clinkering process is controlled in function of the additional carbon separated in the filter (37) and the carbon added via the discharged hot bed material (11).
- 7. (Currently amended) A process according to claim 3, wherein part of the calcined pulverized lime escaped from the cyclone (8) and separated in the filter (37) is reinjected into a line 32 upstream the filter (37) to improve sulfur removal efficiency by simultaneously controlling the relative humidity in the flue gas.

## BEST AVAILABLE COPY

Attorney's Docket No. 033275-349 Application No. 10/070,931

Page 4

8. (Original) A process according to claim 1, wherein the calcined raw mix is

preheated before entering the clinkering process.

9. (Currently amended) A process according to claim 4, wherein the gas and

the fly ash escaping the cyclone and entering the steam producer (33) are cooled at a fast

rate in order to avoid recarbonation of lime.

10. (Currently amended) A process according to claim 1, wherein the exhaust

gases from the kiln (16) and the cyclone (53) are added to the gases exhausting the CFB

<u>circulating fluidized bed</u> cyclone (8) in order to match pressure conditions.

11. (Original) A process according to claim 1, wherein the predominant portion of

the sensible heat in the clinker exiting the clinkering process is used for generating steam.

12. (Currently amended) A process according to claim 1, wherein part of the flue

gas discharged from clinkering process is passed through a scrubber (49), wherein gypsum

CaSO₄ is produced.

13. (Original) A process according to claim 1, wherein the at least one heat

exchanger is utilized for preheating air being fed to the bed as fluidizing air and overbed air.

14. (Currently amended) A process according to claim 1, wherein the at least

one heat exchanger is a steam producer (33) followed by an air heater (28).

15. (Currently amended) A process according to claim 1, wherein the part of the

cement raw mix fed in pulverized form into the circulating fluidized bed (1) is the

predominant part.

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